

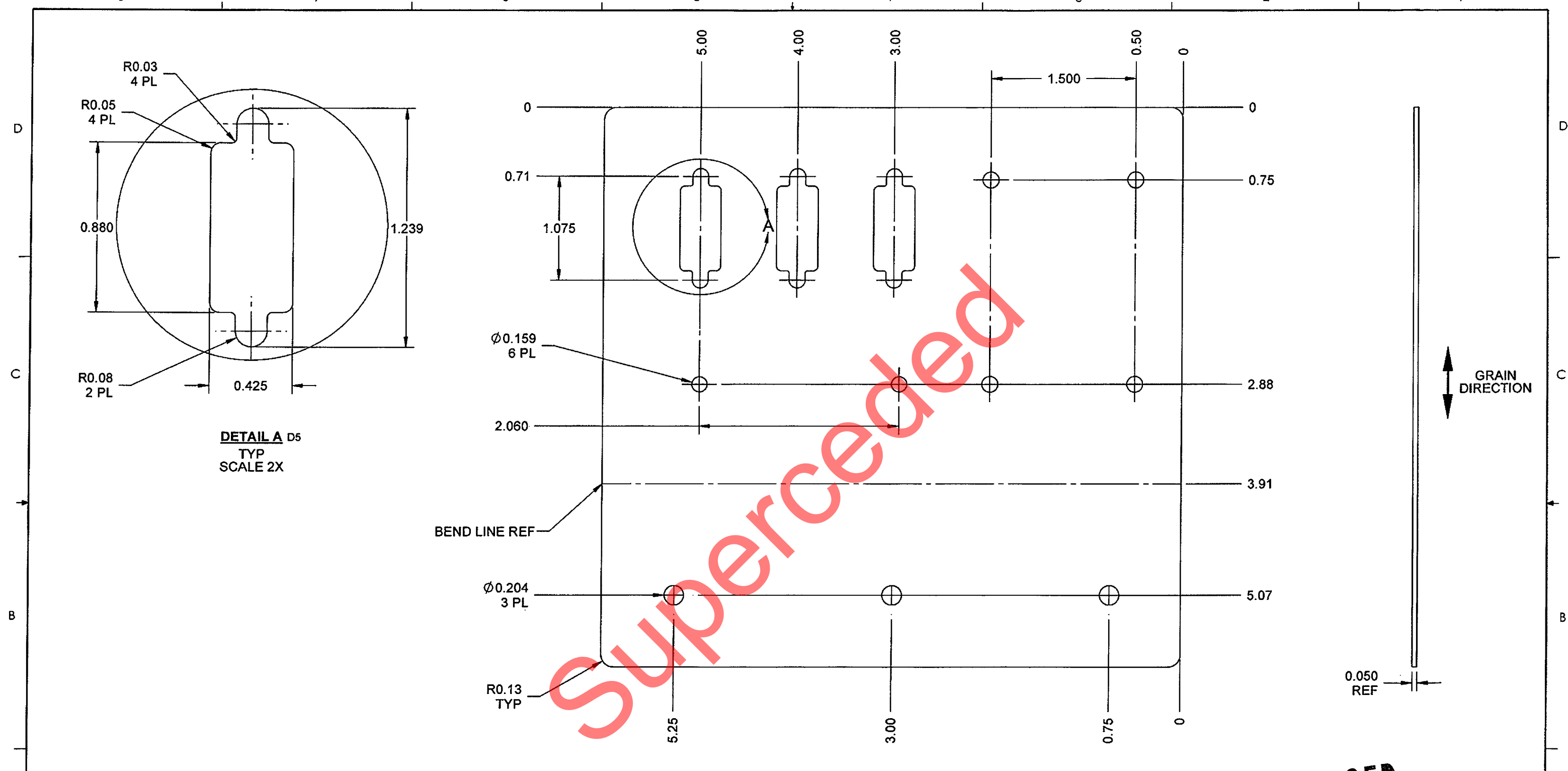
Superceded

RELEASED  
09/06/09

**D3897-1 ANGLE**  
MADE FROM D3897-1F

- NOTES:
- 1) MATERIAL: MADE FROM D3897-1F
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3897-1" AND B/N USING FINE POINT PERMANENT INK MARKER
  - 7) WEIGHT: 0.16 lbs

A	NEW ISSUE		09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.03.30		
<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D3897</b> TITLE <b>ANGLE</b> SCALE <b>NTS</b> <small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>			



D3897-1F ANGLE FLAT PATTERN

RELEASED  
09/06/09 JWW

- NOTES:
- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET 0.050 THICK  
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027  
REF DART SPEC M6061T6S.050
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.16 lbs

DESIGN	<del>EE</del>	<b>DART AEROSPACE LTD</b>	
DRAWN	<del>EE</del>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ALS	DRAWING NO.	REV. A
MFG. APPR.	EE	D3897	SHEET 2 OF 2
APPROVED	<del>EE</del>	TITLE	SCALE
DE APPR.	<del>EE</del>	ANGLE	NTS
DATE	09.03.30	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
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